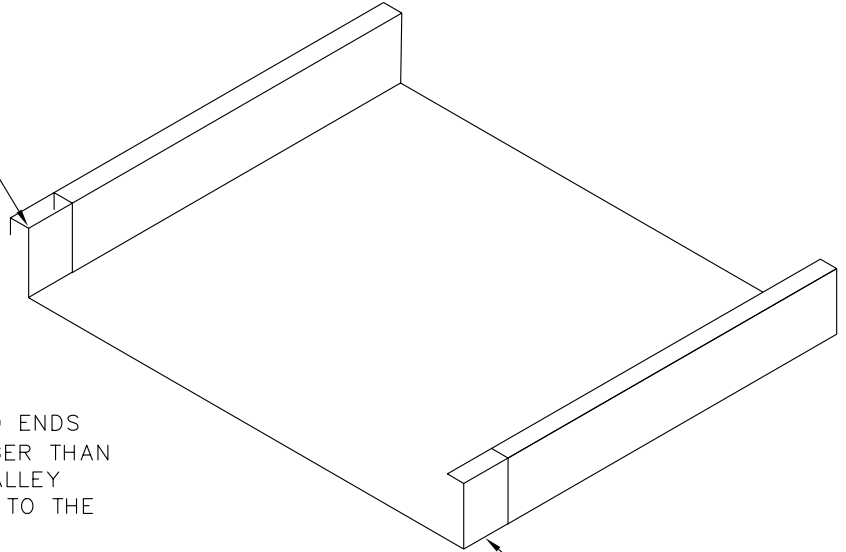


Schlebach Quadro

FIELD HEMMED PANEL END

CUT FEMALE END
BACK 1"



CUT MALE END
BACK 1"

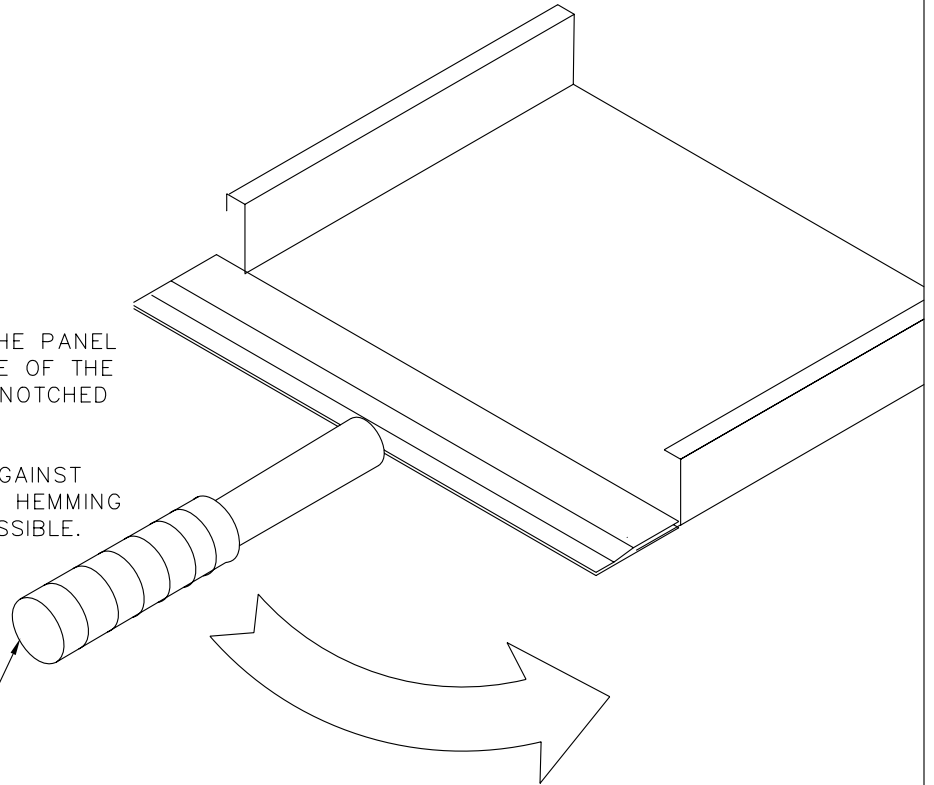
1. PANELS REQUIRING FIELD HEMMED ENDS SHOULD BE FABRICATED 1" LONGER THAN THE FINISHED PANEL LENGTH. VALLEY CONDITIONS MUST BE FIELD CUT TO THE APPROPRIATE ANGLE

2. CUT BACK PANEL JOINTS 1"

3. PLACE PROTRUDING PAN INTO THE PANEL HEMMING TOOL. THE FRONT EDGE OF THE TOOL MUST REST AGAINST THE NOTCHED JOINT LEGS ON BOTH SIDES.

4. WHILE MAINTAINING PRESSURE AGAINST THE PANEL JOINTS, ROTATE THE HEMMING TOOL AS CLOSE TO 180° AS POSSIBLE.

PANEL HEMMING TOOL



5. INSPECT COMPLETED HEM TO INSURE THAT THE HEM IS OPENED AND CAPABLE OF RECEIVING THE CLEAT (SEE ERECTION DETAILS).

